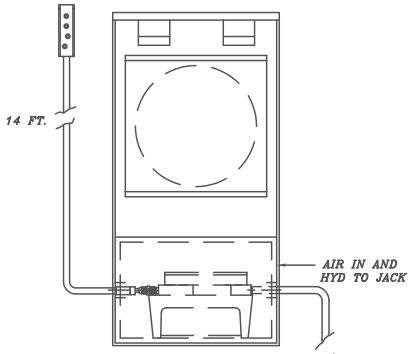
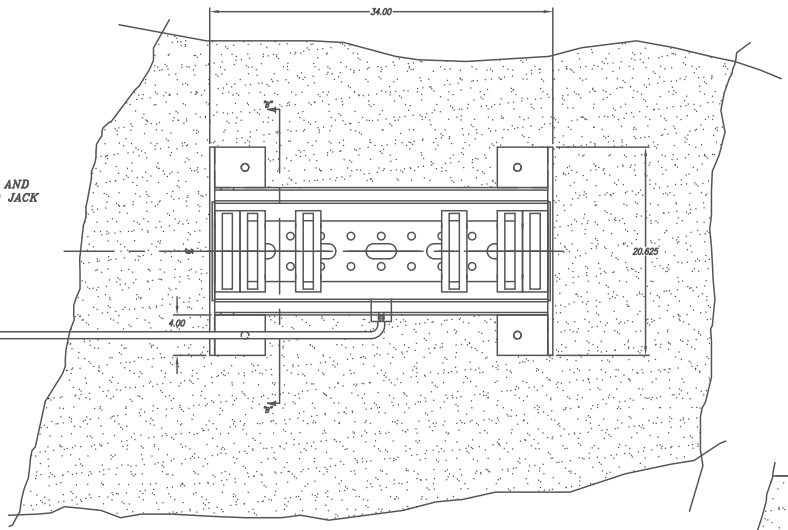
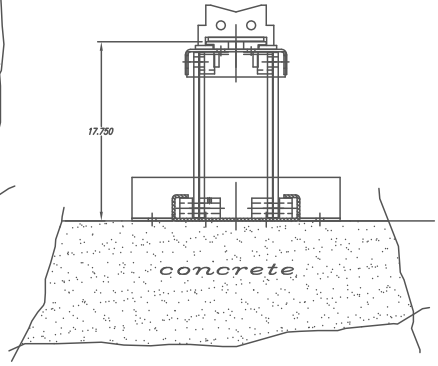
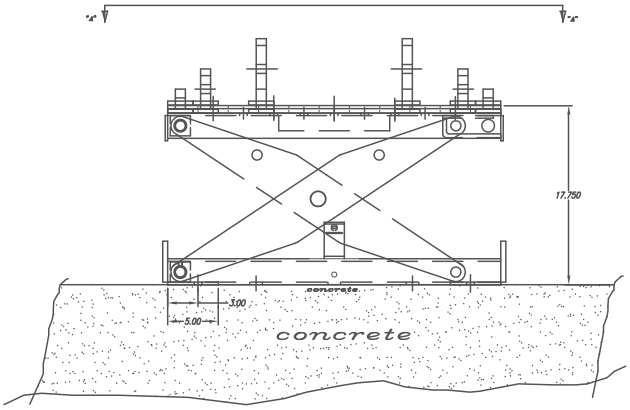


SECTION "A"–"A"



SECTION "B"–"B"





DWG. NO.	REFERENCE DWGS.

TOLERANCES

Class Of Accuracy	Nominal Dimension (INCHES)												Use/Application
	> 0.0 – 0.12	> 0.12 – 0.24	> 0.24 – 1.20	> 1.20 – 4.79	> 4.79 – 12	> 12 – 39	> 39 – 79	> 79 – 118	> 118 – 315	> 315 – 475	> 475 – 630	> 630 – 802	
Fine ±	0.002	0.002	0.004	0.008	0.008	0.012	0.020	0.030	–	–	–	–	
Medium ±	0.004	0.004	0.008	0.012	0.020	0.030	0.047	0.080	0.120	0.155	0.195	0.235	
Coarse ±	0.008	0.008	0.020	0.030	0.047	0.080	0.120	0.155	0.195	0.235	0.275	0.315	
Very Coarse ±	–	–	0.020	0.040	0.060	0.080	0.120	0.155	0.235	0.315	0.390	0.470	0.470

UNLESS STATED OTHERWISE MACHINED SURFACE FINISH SHALL BE:– 125

BILL OF MATERIAL

ITEM	QTY.	DESCRIPTION	MATERIAL	NOTE	WT.

ISSUE	BY	DESCRIPTION	CHECK	APP'VD	DATE

REVISIONS

Stan Design Inc.

TJ12 GROUND (OPENED SCISSORS)

DRAWN	CHECKED	ENGINEER	PROJ. ENGINEER	PROJ. MANAGER	SCALE
S.C.	B.S.				1"=6"
DATE	DATE	DATE	DATE	DATE	
OCT, 08					

CAD FILE NAME		DWG. No.	ISSUE
SDTJ12IBO	THIRD ANGLE PROJECTION	SDTJ12IBO	SHT 1 OF X
CAD PLOT DATE OCT, 08			