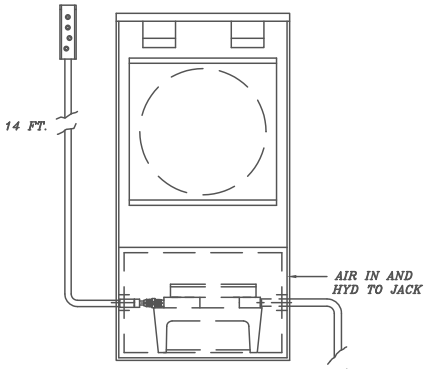
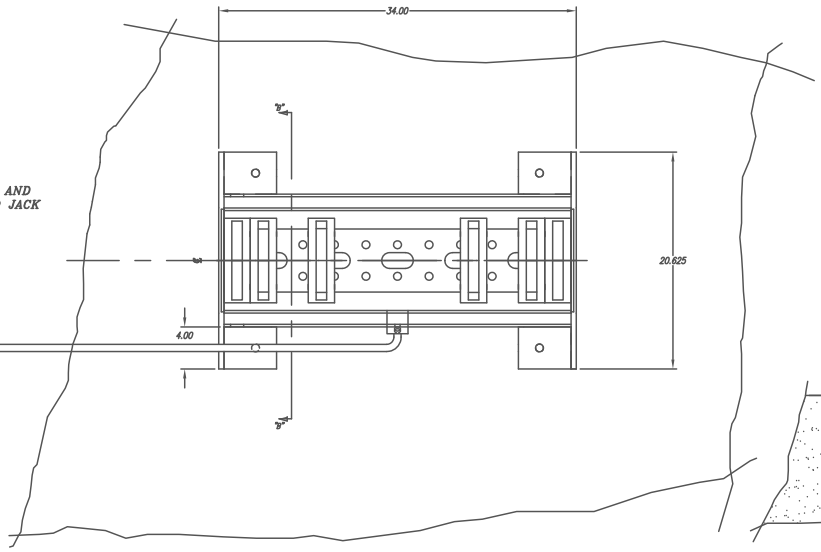
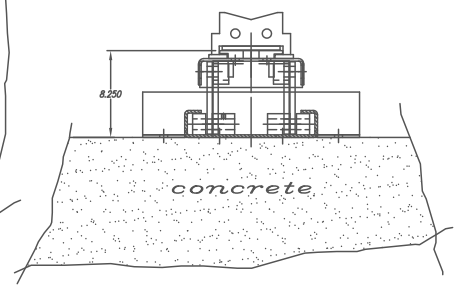
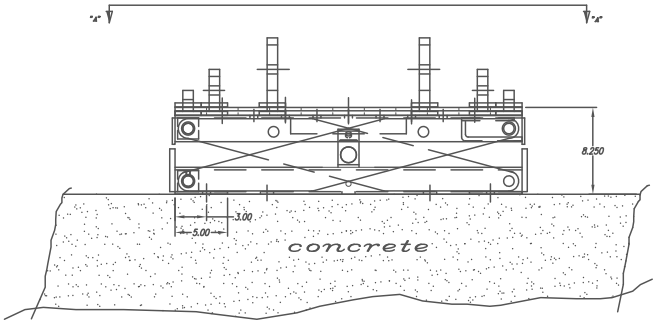


SECTION "A"–"A"



SECTION "B"–"B"





DWG. NO.	REFERENCE DWGS.

TOLERANCES

Class Of Accuracy	Nominal Dimension (INCHES)												Application
	> 0.0 – 0.12	> 0.12 – 0.39	> 0.39 – 1.20	> 1.20 – 4.79	> 4.79 – 12	> 12 – 39	> 39 – 78	> 78 – 118	> 118 – 315	> 315 – 475	> 475 – 630	> 630 – 800	
Fine ±	0.002	0.002	0.004	0.008	0.008	0.012	0.020	0.030	–	–	–	–	
Medium ±	0.004	0.004	0.008	0.012	0.020	0.030	0.047	0.080	0.120	0.155	0.195	0.235	
Coarse ±	0.008	0.008	0.020	0.030	0.047	0.080	0.120	0.155	0.195	0.235	0.275	0.315	
Very Coarse ±	–	–	0.020	0.040	0.060	0.080	0.120	0.155	0.235	0.315	0.390	0.470	0.470

UNLESS STATED OTHERWISE MACHINED SURFACE FINISH SHALL BE:– 125

BILL OF MATERIAL

ITEM	QTY.	DESCRIPTION	MATERIAL	NOTE	WT.

ISSUE	BY	DESCRIPTION	CHECK	APP'VD	DATE

REVISIONS

Stan Design Inc.

TJ12 GROUND

DRAWN	CHECKED	ENGINEER	PROJ. ENGINEER	PROJ. MANAGER	SCALE
S.C.	B.S.				1"=6"
DATE OCT, 08	DATE	DATE	DATE	DATE	

CAD FILE NAME	DWG. No.	ISSUE
SDTJ12IB	SDTJ12IB	SHT 1 OF X
CAD PLOT DATE OCT, 08	THIRD ANGLE PROJECTION	