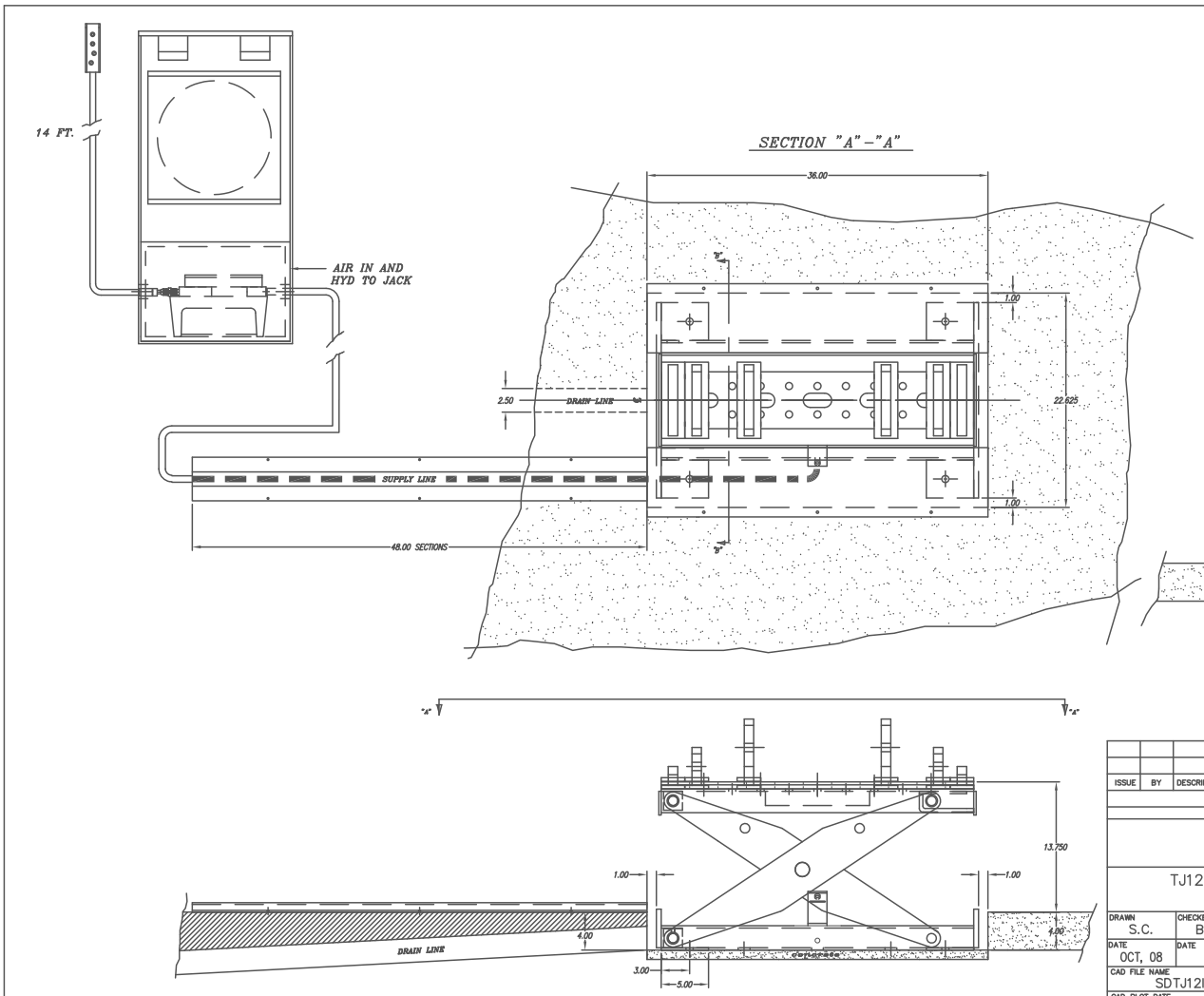

DWG. NO.	REFERENCE DWGS.

TOLERANCES

Class Of Accuracy	Nominal Dimension (INCHES)													
	>0.0 –0.12	>0.12 –0.25	>0.25 –1.25	>1.25 –4.75	>4.75 –12	>12 –39	>39 –78	>78 –158	>158 –315	>315 –475	>475 –630	>630 –800	Use	Application
Fine ±	0.002	0.002	0.004	0.006	0.008	0.012	0.020	0.030	–	–	–	–		
Medium ±	0.004	0.004	0.008	0.012	0.020	0.030	0.047	0.080	0.120	0.155	0.195	0.235		
Coarse ±	0.006	0.008	0.020	0.030	0.047	0.080	0.120	0.155	0.195	0.235	0.275	0.315		
Very Coarse ±	–	0.020	0.040	0.060	0.080	0.120	0.155	0.235	0.315	0.390	0.470	0.470		

UNLESS STATED OTHERWISE MACHINED SURFACE FINISH SHALL BE:– 125√

BILL OF MATERIAL

ITEM	QTY.	DESCRIPTION	MATERIAL	NOTE	WT.

ISSUE	BY	DESCRIPTION	CHECK	APP'VD	DATE

REVISIONS

Stan Design Inc.

TJ12 INGROUND (OPENED SCISSORS)

DRAWN	CHECKED	ENGINEER	PROJ. ENGINEER	PROJ. MANAGER	SCALE
S.C.	B.S.				1"=6"
DATE OCT, 08	DATE	DATE	DATE	DATE	

CAD FILE NAME		DWG. No.	ISSUE
SDTJ12IAO	THIRD ANGLE PROJECTION	SDTJ12IAO	SHT 1 OF X
CAD PLOT DATE OCT, 08			